



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-9
Job Sheet 169537



Part No: D3183-9

Job Qty: 100 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/21/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Alpine Aerotech LP - Kelowna (CALPI02)

1260 Industrial Road Kelowna, BC, V1Z 1G5 Canada ph:(250) 769-6344 fx:(250) 769-6303.

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	12/20/17	12/20/17	0.00	0.00	Start Up Machining-2		
100	Hardinge	100 pcs	12/21/17	12/21/17	0.05	5.27	Hardinge		
120	QC	100 pcs	12/21/17	12/21/17	0.00	0.00	QC8		
130	Packaging	100 pcs	12/21/17	12/21/17	0.00	0.00	Packaging3-1		
140	QC21-SA	100 Ea	12/21/17	12/21/17	0.00	0.00	QC21		

Part Op 100 - Turn D3183-9 Cap as per Folio FA388
Descriptions:

DEC 10 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRRINR1.000	3	6	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches ± 0.005	0.835 0.825		
2	Cap	0.720inches ± 0.002	0.722 0.718		
3	Cap	0.747inches ± 0.001	0.748 0.746		
4	Cap	0.010inches ± 0.010	0.020 0.000		
5	Cap	0.0311inches ± 0.0100	0.0411 0.0211		
6	Cap	0.199inches ± 0.001	0.200 0.198		
7	Cap	0.276inches ± 0.010	0.286 0.266		
8	Cap	0.039inches ± 0.010	0.049 0.029		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																									
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-Mach ☐ Thermoform ☐ Large ☐																																																																																									
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

DART AEROSPACE
S021690



Cap

D3183-9

PART NO:
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/14/17
Job No: 169537

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2) Approval

ted By

Supervisor
erificationordinator
oval

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 der tolerance
 rrect
 /Missing
 ed

Misaligned/off center

Turning Sequence